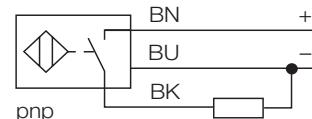




- **threaded barrel, M5 x 0,5**
- **stainless steel, 1.4301**
- **3-wire DC, 10...30 VDC**
- **normally open, pnp output**
- **cable connection**

Wiring diagram



Functional principle

Inductive sensors are designed for wear-free and non-contact detection of metal objects. For this purpose they use a high-frequency electro-magnetic AC field that interacts with the target. Concerning inductive sensors, this field is generated by an LC resonant circuit with a ferrite core coil.

Type	Bi1-EG05-AP6X
Ident-No.	4609740
Rated operating distance Sn	1 mm
Mounting condition	flush
Assured sensing range	(0,81 x Sn) mm
Correction factors	St37 = 1, V2A ~ 0.7, Ms ~ 0.4, Al ~ 0.3
Repeatability	2 %
Temperature drift	± 10 %
Hysteresis	3... 15 %
Ambient temperature	-25...+ 70 °C
Operating voltage	10... 30VDC
Residual ripple	10 % U _{ss}
DC rated operational current	100 mA
No-load current I ₀	15 mA
Residual current	0.1 mA
Rated insulation voltage	0.5 kV
Short-circuit protection	yes / cyclic
Voltage drop at I _e	1.8V
Wire breakage / Reverse polarity protection	yes / complete
Output function	3-wire, normally open, pnp
Switching frequency	3 kHz
Housing	threaded barrel, M5 x 0.5
Dimensions	30 mm
Housing material	metal, AISI 316L
Material active face	plastic, plastic, PA12-GF20
Tightening torque of housing nut	5 Nm
Connection	cable
Cable quality	Ø 3, LfYY-11Y, PUR, 2 m
Cable cross section:	3 x 0.14mm ²
Vibration resistance	55 Hz (1 mm)
Shock resistance	30g (11 ms)
Degree of protection	IP67
Display switch state	LED yellow

Inductive sensor
Bi1-EG05-AP6X**Mounting instructions**

	minimum distances
Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1,5 x B
Distance G	6 x Sn

Diameter of the active area B \varnothing 5 mm