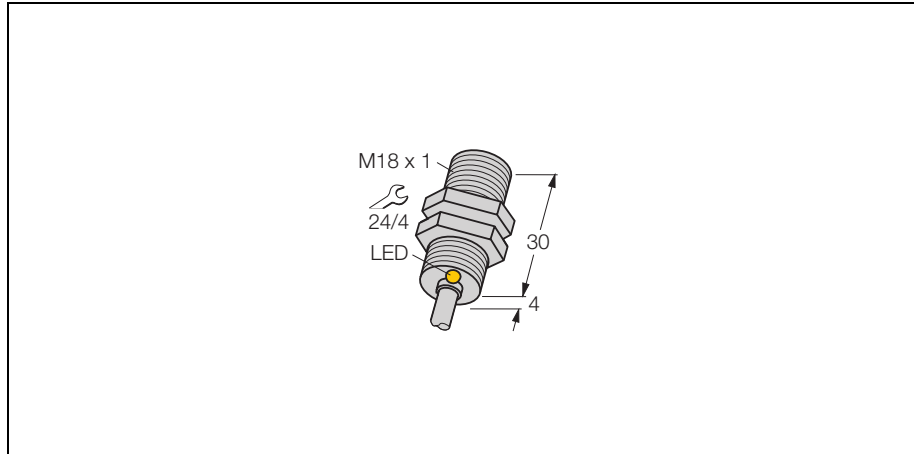
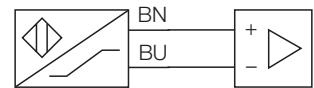


**Inductive sensor  
Bi5-G18-Y1X**



- ATEX category II 1 G, Ex zone 0
- ATEX category II 1 D, Ex zone 20
- SIL2 as per IEC 61508
- Threaded barrel, M18 x 1
- Chrome-plated brass
- 2-wire DC, nom. 8.2 VDC
- Output acc. to DIN EN 60947-5-6 (NAMUR)
- Cable connection

**Wiring diagram**



**Functional principle**

Inductive sensors are designed for wear-free and non-contact detection of metal objects. For this purpose they use a high-frequency electro-magnetic AC field that interacts with the target. Concerning inductive sensors, this field is generated by an LC resonant circuit with a ferrite core coil.

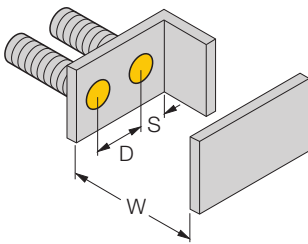
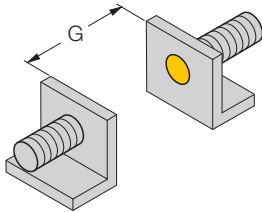
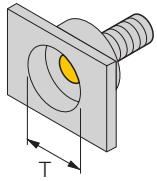
<b>Type</b>	Bi5-G18-Y1X
Ident-No.	40150
<b>Rated operating distance Sn</b>	5 mm
Mounting condition	flush
Assured sensing range	(0,81 x Sn) mm
Correction factors	St37 = 1, V2A ~ 0.7, Ms ~ 0.4, Al ~ 0.3
Repeatability	2 %
Temperature drift	± 10 %
Hysteresis	1... 10 %
Ambient temperature	-25...+ 70 °C
<b>Output function</b>	2-wire, NAMUR
Switching frequency	1 kHz
Voltage	Nom. 8.2 VDC
Non-actuated current consumption	≥ 2.1 mA
Actuated current consumption	1.2 mA
<b>Approval acc. to</b>	KEMA 02 ATEX 1090X issue no.: 3
Internal inductance (L <sub>i</sub> ) / capacitance (C <sub>i</sub> )	150 nF / 150 µH
Device designation	Ⓔ II 1 G Ex ia IIC T4/II 1 D Ex ia D 20 T115 °C (max. U <sub>i</sub> = 20 V, I <sub>i</sub> = 20 mA, P <sub>i</sub> = 200 mW)
<b>Housing</b>	threaded barrel, M18 x 1
Dimensions	34 mm
Housing material	metal, CuZn, chrome-plated
Material active face	plastic, PA12-GF30
End cap	plastic, Trogamid T
Tightening torque of housing nut	25 Nm
Connection	cable
Cable quality	Ø 5.2, blue, LiYY, PVC, 2 m
Cable cross section:	2 x 0.5mm <sup>2</sup>
Vibration resistance	55 Hz (1 mm)
Shock resistance	30g (11 ms)
Degree of protection	IP67
<b>Display switch state</b>	LED yellow

**Inductive sensor  
Bi5-G18-Y1X**

Mounting instructions	minimum distances
Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1,5 x B
Distance G	6 x Sn

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**Diameter of the active area B**      Ø 18 mm

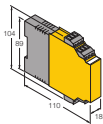
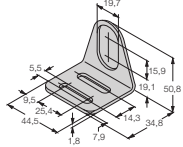
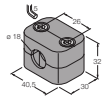


# Inductive sensor Bi5-G18-Y1X

**TURCK**

Industrial  
Automation

## Accessories

Type code	Ident-No.	Short text	Dimension drawing
IM1-22EX-R	7541231	Isolating switching amplifier, 2 channel; 2 transistor outputs; input for NAMUR signals; selectable ON/OFF mode for wire-break and short-circuit monitoring; adjustable signal flow (N.O./ N.C.mode); removable terminal blocks; 18 mm width; universal voltage supply unit	 <p>Technical drawing of the IM1-22EX-R amplifier showing dimensions: 104 mm height, 110 mm width, and 18 mm depth.</p>
MW-18	6945004	mounting bracket; material: stainless steel A2 1.4301 (AISI 304)	 <p>Technical drawing of the MW-18 mounting bracket showing dimensions: 19.7 mm height, 15.9 mm width, 50.8 mm depth, 5.5 mm hole offset, 19.1 mm hole diameter, 44.5 mm base width, 25.4 mm hole spacing, 14.3 mm hole offset, 1.8 mm hole diameter, 7.9 mm hole offset, and 34.8 mm base width.</p>
BSS-18	6901320	fixing clamp; material: polypropylene	 <p>Technical drawing of the BSS-18 fixing clamp showing dimensions: 40.1 mm length, 12 mm height, 30 mm width, and 11 mm hole diameter.</p>

# Inductive sensor

## Bi5-G18-Y1X

**TURCK**

Industrial  
Automation

### Operating manual

#### Intended usage

This device fulfils the directive 94/9/EC and is suited for use in explosion hazardous areas according to EN60079-0, -11, -26 and EN61241-0, -11. Further it is suited for use in safety-related systems, including SIL2 as per IEC 61508. In order to ensure correct operation to the intended purpose it is required to observe the national regulations and directives.

#### For use in explosion hazardous areas conform to classification

II 1 G and II 1 D (Group II, Category 1 G, electrical equipment for gaseous atmospheres and category 1 D, electrical equipment for dust atmospheres).

#### Marking (see device or technical data sheet)

Ⓔ II 1 G and Ex ia IIC T6 as per EN60079-11 and -26 and Ⓔ II 1 D Ex iaD 20 T 115°C as per EN60079-11 and EN61241-0 and -11

#### Local admissible ambient temperature

-25...+70 °C

#### Installation / Commissioning

These devices may only be installed, connected and operated by trained and qualified staff. Qualified staff must have knowledge of protection classes, directives and regulations concerning electrical equipment designed for use in explosion hazardous areas. Please verify that the classification and the marking on the device comply with the actual application conditions.

This device is only suited for connection to approved Exi circuits compliant to EN60079-0 and -11. Please observe the maximum admissible electrical values. After connection to other circuits the sensor may no longer be used in Exi installations. When interconnected to (associated) electrical equipment, it is required to perform the "Proof of intrinsic safety" (EN60079-14). When employed in safety systems to IEC 51408 it is required to assess the failure probability (PFD) of the complete circuitry.

#### Installation and mounting instructions

Avoid static charging of cables and plastic devices. Please only clean the device with a damp cloth. Do not install the device in a dust flow and avoid build-up of dust deposits on the device. If the devices and the cable could be subject to mechanical damage, they must be protected accordingly. They must also be shielded against strong electro-magnetic fields. The pin configuration and the electrical specifications can be taken from the device marking or the technical data sheet.

#### Repair / maintenance

Repairs are not possible. The approval expires if the device is repaired or modified by a person other than the manufacturer. The most important data from the approval are listed.